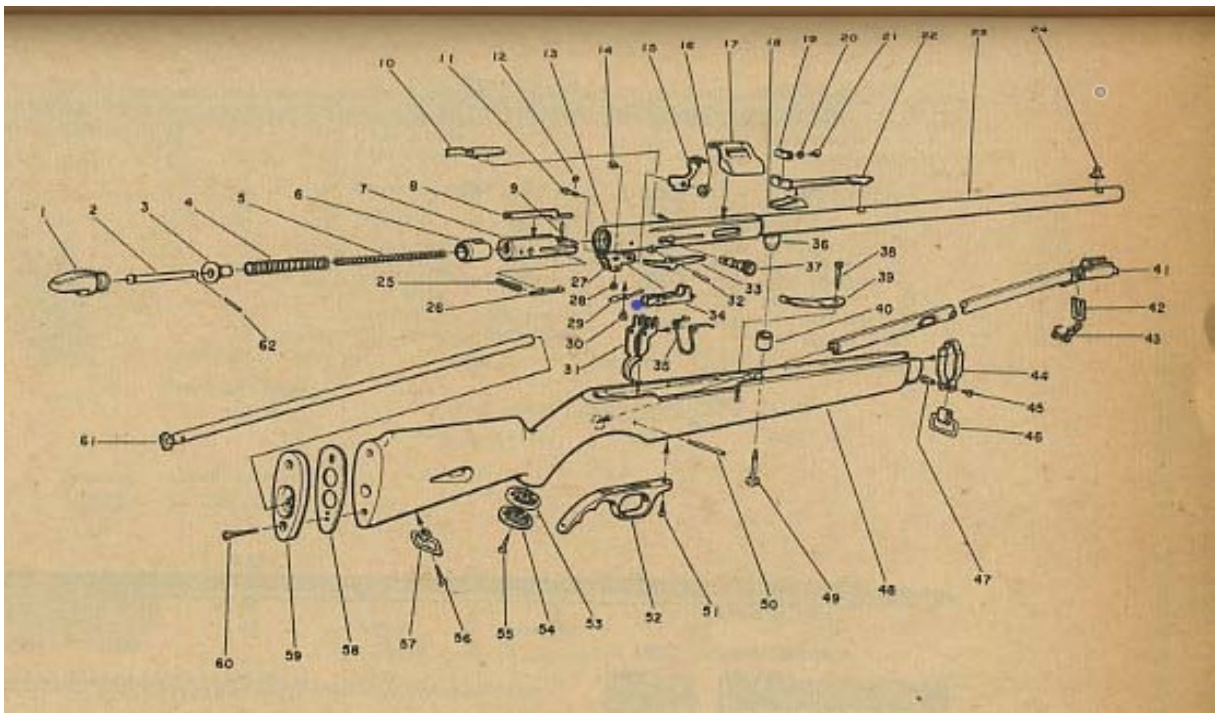
Mossberg 351C, 351K-- 22 LR – INSTRUCTIONS Rev. 7b

Those instructions cover 351C, 351CA, 351CB, 351K, 351KA, 351KB, 351KC.



1. Breech Plug
2. Retracting Spring Plunger
3. Retracting Spring bushing
4. Mainspring
5. Retracting Spring
6.Hammer
7. Breech
8. Firing Pin
9. Extractor Pin
10. Ejector
11. Disconnector Pin
12. Retaining Ring
13. Receiver
14. Safety Pin *
15. Safety Lever *
16. Safety Retaining Ring *
17. Deflector (opt.)
18. Sight Elevation Slide
19. Windage Plate
20. Washer
21. Windage Plate Screw
22. Base
23. Barrel
24. Beaded Front Sight
25. Extractor Spring
26. Extractor
27. Disconnector Bracket
28. Disconnector Bracket Screw, rear
29. Disconnector & Sear Spring
30. Disconnector Bracket Screw, front
31. Trigger
32. Sear Pin
33. Sear
34. Disconnector
35. Trigger spring
36. Take Down Nut
37. Cocking Knob
38.Tension Spring Screw
39.Tension Spring
40. Take Down bushing
41. Magazine Tube, Outer
42.Cartridge Cut-Off
43.Cartridge Cut-Off Spring
44. Barrel Band, Model 351C only
45. Swivel Bolt, Model 351C only
46. Loop & Link Assembly, Model 351C only
47. Swivel Pin, Model 351C only
48. Stock
49. Take Down Screw
50. Trigger Pin
51. Trigger Guard Screw
52. Trigger Guard
53. Stock Grip Cap spacer
54. Stock Grip Cap
55. Stock Grip Cap screw
56. Swivel Screw
57.Loop & Bushing Assembly
58. Butt Plate Spacer
59. Butt Plate
60. Butt Plate Screw
61. Magazine Tube, Inner
62. Retaining Pin

*** <u>No safety Lever on 351K, parts 14, 15, 16. Safety Lever started to be install on 351KA and 351C.</u>**

1. TO TAKE DOWN – Remove Front Swivel and Barrel Band (Models 351C Only). Loosen Take Down Screw and lift Barrel up.
IT IS NECESSARY TO REMOVE THE STOCK AND THE BREECH (see paragraphe 7) **TO CLEAN THE BARREL**

2. TO ASSEMBLE – HOLD TRIGGER BACK. Set Receiver and Barrel into Stock, being sure that Sear Pin #32 goes int slots in Trigger #31 and that Magazine Housing #41 engages in cross slots in Receiver. THESE PARTS SHOULD GO TOGETHER EASILY.
Press and hold Barrel into Stock and tighten Hold Down Screw securely. On Model 351C replace Front Swivel and Barrel Band.
DO NOT REMOVE OUTSIDE MAGAZINE TUBE. This feeding mechanism is accurately adjusted in the factory and could easily be distorted when out of the stock.

3. TO LOAD – <u>WHEN INSERTING IN THE BARREL THE FIRST CARTRIDGE</u>. <u>It is important not to point the Barrel up,</u> otherwise that cartridge engaging in the chamber will fall back and get stuck. Point the Barrel down. If shooting at a bench rest keep the Barrel horizontal.

Quarter-turn Magazine plug #61 and pull outside Magazine Tube until Follower is clear of loading port. Then insert 15 or less **Long Rifle (Standard Velocity or High Velocity, 1150, 1255 Ft. Per second)** cartridges through feeding port in stock. Be sure to have the lead bullets pointing forward, toward Barrel, push in and lock Tube. With reasonably fast motion, pull Cocking Knob #37 rearward as far as possible and **let go**. The correct movement will insert the first cartridge in the chamber and the rifle is ready to fire.
From this point on, it is only necessary to pull the Trigger for each shot until the Magazine is empty as the loading and ejection are done automatically.
A special safety Sear prevents the Hammer #6 from failing until the action is sufficiently close. If at any time the Trigger does not release the Hammer, push forward on Cocking Knob #37 to close action and thus release the sear.

4. SAFETY --The Safety is located on the right side of the Receiver. To put on Safe, pull back Safety Lever #15. To take off Safe push Safety Lever forward. The action can be moved open or close when safety is on Safe. **Keep Safety on Safe, when loading or unloading cartridges in rifle.**
For 351K model only. This first run did not have a safety lever on right side of the Receiver. For that run, to put on safe, pull back slightly the Breech #7 using Cocking Knob #37, until the first recess identify "Safe" on the receiver and press into recess.

5. TO LOCK ACTION OPEN -- Pull Cocking Knob #37 all the way back and press into recess at rear of Receiver slot.

6. WHEN REMOVING LOADED CARTRIDGES FROM MAGAZINE -- If the action is locked fully open, **be sure that the first cartridge, which is held by the Cartridge Cut-Off #42 is removed. This will not slide out by tipping the barrel upward as the other cartridges will, unless the action is closed. Keep Safety on Safe when doing so.**

7. TO REMOVE BREECH -- Remove the Stock. Unscrew and remove Breech Plug #1, then slide Breech back until the Cocking Knob line up with the last hole in Receiver. Remove Cocking Knob by pulling straight out.
Grasp the Retracting Spring Bushing #3 which now projects from the rear end of the Receiver and slide the Breech out. **Be careful firing pin can now fall.** (See paragraphe 10 to replace breech in receiver)

8. TO DISASSEMBLE Breech – Only necessary for repair of parts. Drive out Retaining Pin #62 after which Breech can be taken apart.

9. TO REASSEMBLE BREECH -- Place the Retracting Spring Plunger #2 in the Retracting Spring Bushing #3, so that the head of the Plunger goes into the cup of the Bushing. Slide the Retracting Spring #4 and Mainspring #5 over the plunger. Slide the Hammer #6 over the Retracting Spring, with the large hole of the Hammer toward the rear so that it goes over the front section of the Mainspring. Now push the Retracting Spring and Plunger into the Breech until the hole in the Plunger lines up with the hole the Breech. Keep the two holes lined up and push Pin #62 into the hole. Then insert the Firing Pin into the slot with the square end to the rear and hooked into the Hammer.

10. TO REPLACE BREECH IN RECEIVER – Hold the Breech with the Firing Pin #8 on top and slide into the receiver, until the large hole in the Breech lines up with the back hole in the side of the Receiver. Place the Cocking Knob # 37 in the hole with the double cut on the top and line up slots in Cocking Knob with the slot in Receiver. Press in on the Sear #33 and slide the Breech forward. Replace the Breech Plug #1 and fully hand tighten. Unscrew slightly until the flat side of Breech Plug is on the bottom, so it will sit on top of the Stock #48 when assembling the rifle.

11. CAUTION – DO NOT USE Low Velocity Ammunition, 1020-1080 fps, (Except Quiet Semi-Auto and Subsonic Semi-Auto or low velocity ammunitions identify for use in semi-auto 22 rifles). Mecanism might not function correctly because the low recoil of those cartdriges.
- Do not use Those High Velocty and Hyper Velocity Ammunitions, 1470 and 1700 fps. Using those ammunitions will damage the mecanism because the to high recoil of those cartridges.
- WHEN USING HOLLOW POINT ammunition do not load more than 5 or 6 cartridges as more will tend to flatten the nose of the bullet.